



E2C™ SOLUTIONS FOR OFF-THE-ROAD (OTR) MINING TIRES: RETREAD APPLICATIONS



E2C[™] solutions can help rubber compounders and retreaders break performance tradeoffs in durability, hysteresis and abrasion resistance, enabling the development of differentiated compounds for premium OTR retread applications. Retreads made with E2C solutions can extend tire life while reducing the number of waste tires generated – a key benefit for mining operators challenged with optimizing their haulage operations for productivity while reducing costs and improving the environmental footprint of their operations.

Product Overview

Cabot's Engineered Elastomer Composites (E2C™) are premixed solutions that are formulated to deliver high performance in specific applications, eliminating the need for costly and time-consuming evaluation of specific fillers and allowing design times to move straight into final compound optimization. They can be integrated into current production methods without additional capital investment, and require fewer mixing stages, lower mixing temperatures and shorter mixing cycles than conventional products.

	E2C [™] Solutions for OTR Mining Tire Retread Applications		
	E2C DX9730	E2C DX9640	E2C FX9390
Key Performance Attributes	Extreme durability and high impact failure resistance (CCC)	Strong abrasive wear resistance and reduced heat buildup (HBU)	Balanced gains in 3 dimensions: CCC, HBU and abrasion resistance (AR)
Product Benefits	Reduced unplanned downtime, lower catastrophic failure rate, new design envelope	Longer tire life and/or lower HBU, increased mine throughput or less asset downtime	Formulation flexibility, performance optimization in multiple directions
Design Space	CCC HBU AR	CCC HBU AR	CCC



Conventional



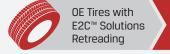




= 8.000 hrs

E2C™ **Solutions** Retread

Retread



OE Tires with

Conventional

Retreading





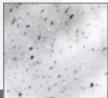
WASTE TIRES GENERATED

About E2C™ Solutions

Superior Performance

E2C[™] solutions offer unmatched filler dispersion and step-change improvements in critical material properties. When properly compounded using Cabot's Light Touch[™] mixing guidelines, E2C[™] solutions enable dramatic improvements in rubber properties such as 20% lower hysteresis, 25% higher reinforcement, delayed crack initiation and 70% slower crack growth.



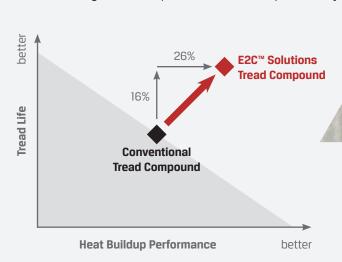


Conventional Compound

vs. E2C™ Solutions

Field Tested

 $E2C^{\mathbb{M}}$ solutions have been proven in the field to improve tread life while increasing heat buildup for better wear and productivity.





To learn more, visit cabotcorp.com/e2c

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